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### HARTMANN&FORBES

A Corporate Culture of Going Green

BY GAIL GUTSCHE

Michael Jones was on a business trip in Southeast Asia more than 20 years ago when he first witnessed the first witnessed their scale people hand-weaving textiles from natural fibers. Capilvated by the interesting patterns and textures, and inspired by the craftsmanship of these talented artists, and inspired by the craftsmanship or these talented artists, and inspired by the craftsmanship or these talented artists, and indea struct. Why couldn't these weavings be used to make one-of-a-shind window treatments and wall coverings and distributed throughout the western work.

That moment of inspiration grew into Hartmann&Forbes a Tualatin, OR-based company committed to providing luxurious natural window coverings, wall coverings and textiles handcrafted with sustainable materials.

The latter part has always been a lay part of the company's mission. "I founded Hartmann-Richosts or treatation how window coverings were being designed, crafted and consumed by the manteplace," says Jones. At the time, most window treatments being made were harmful to people and the environment. Ansakse amounts of usests were filling up the landfills, I couldn't fathom why. Over the past 20 years, we have worked and to influence industry change in terms o environmental practices."

Hartmann&Forbes has also institutionalized being green. From the way the company manufactures its all-natural window and wall coverings, to its external and internal reduce/reuse/recycling programs, every process is designe to lessen the impact on the environment.

"Sustainability has always been a core value for HartmannForbes, from our craftsmanship to our products," says marketing and communications coordinator Michaela Fujita-Conrads. "That's how we do business. We are intricately intertwindor with the natural world and we are very conscious of how we impact that world." 

Natural Fibers, Naturally

All Hartmann&Forbes textiles are made from natural materials that are either cultivated or harvested from forests or waterways. They are picked, dyed and sun-dried, then cut to accommodate the length of the weave. All of the work is done by hand. The plants grow all over the world, from the South Seas to Europe to Asia.

"We use water hyacinth, which is an invasive species that clogs up waterways in the South Seas," says Rebecca Welch, the company's director of product development. "Arrownoot grows like avine in the South Seas resears—it is one of our more popular fibers. We use pain and bamboo and bannan fibers. All of these plants grow easily and readily where they come from, so we're not depleting anything in harvesting them." Linen comes from flax grown in Belgium. Some crops, like ramie, are cultivated by farmers who own the land. Hartmannis/Forbes partners with overseas farmers and weaver to produce the majority of their products. The grown to minimize the impacts of moving people and grown to minimize the impacts of moving people and could large distances. Some weavers work from their homes, while other street lot notifies located in their communities.

"We've created hundreds of jobs in small villages in other countries," says Fujita-Conrads. "Generation after generatio families continue to work there. We're proud that our partners agm a Bidge wage."

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### Customized Window Coverings Tailored to Taste

"We like to say we have no competition," says Wich. "When a customer places an order, we weave, it to the size of their windows, specifically. That's what we specialize in and that's what makes our company different than any other company out there. We make shades up to 180 linches wide—no one else can go that while, (industry standard is between 124 linches and 160 linches) And no one else has as many natural fiber patterns as we have."

It takes two to three days to weave a shade. Each piece is woven to size, which eliminates significant waste. "It's a very simple process. A weaver sits at a loom, which is not using any electricity, and makes a besetiful, natural product," says Fijita-Conrads. "Even what they use to make the weft is hand turned."

rtmann&Forbes keeps its processes simple in another way b. The company only makes three window coverings; roman iddes, roller shades and draperies. Window coverings woven reseas are finished in the Portland-area facility. Since each ide is custom-made, specialty orders and requests are easily

"We have lots of custom options," says Fujita-Conrads. "If a designer wants a different color of thread in the web, we o do that."

n audition to being nignly customizable, the products are certified child-safe. Cords on their shades are encased by a throud that ensures a child cannot become entangled in them. Automated shades are also available.



#### Environmentally Conscious Inside and Out

Hartmann&Forbes minimizes waste and reuses, repurp

"When Michael started the company, he worked with the University of Oregon, which helped him form their takeback initiative," says Welch. "If a customer is installing new shades, they can send their used ones back to us. We then recycle, repurpose or donate them. Those that still have life in them are donated to the Habitat for Humanity Restore."

The company meets the water-quality recycling standards set by the countries in which they have partnerships. Because each part of the shade is made to size, there is very little waste generated. We are carefut ouse as much of the fiber as possible," says Welch.

Internally, a company-wide recycling effort is spearheade by the Project Green Committee, which started in 2005. ployees compost all eligible food scraps and recycle tteries, computers, phones and light bulbs. "We recyc our soda cans and donate to Cans for Kids," says Fuji inrads.

customers demand more green products for their homes and businesses, she and Welsh agree that the window coverings industry is getter of more conscious about the environmental style getter of the products. In addition, everyone at the company sees transparen processes and open communication with designers as key to nudging the industry toward manufacturing processes and products that are

"Moving forward, companies will need to prioritize how they care for human beings, and measure success not by financials exclusively, but by the way success not by financials exclusively, but by the way will be supposed to the lives they touch and the environment we all share," says Jones. "This human-centered approach, over time, will revolutionize the definition of sustainability, and held to build a better world." "M"

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